# The effect of particle size of full-fat rapeseed and of multi-carbohydrase enzyme supplementation on nutrient digestibility and performance in broilers

# A. Rutkowski, S. Kaczmarek<sup>1</sup>, A. Szczyrkowska and D. Józefiak

Poznan University of Life Sciences, Department of Animal Nutrition and Feed Management Wołyńska 33, 60-637 Poznań, Poland

(Received 7 February 2012; revised version 27 April 2012; accepted 18 June 2012)

#### ABSTRACT

The aim of the study was to investigate the effect of the particle size of full-fat rapesed and of multi-carbohydrase enzyme supplementation on chicken performance. The experiment was conducted with 480 male broiler chickens, divided into four dietary treatments, 15 replications with 8 birds each. Two basal diets were prepared containing fine-ground (FG) or coarse-ground (CG) rapeseed. Diets were unsupplemented or supplemented with a multi-carbohydrase enzyme preparation. The CG rapeseed depressed (P<0.05) body weight gain and feed conversion ratio (P<0.05) in comparison with FG. Birds consuming diets supplemented with multi-carbohydrase enzymes had a higher feed intake and body weight gain and a better feed conversion ratio during the first 2 weeks of life (P<0.05). During the first 14 days of life, fine grinding of rapeseed had positive effects on nitrogen retention (55.7 vs 50.8%), total tract digestibility of crude fat (70.4 vs 38.9%), and AME<sub>N</sub> value (P<0.05). It can be concluded that fine grinding may be used to improve the nutritional value of full-fat rapeseed in broilers.

KEY WORDS: full-fat rapeseed, particle size, carbohydrase enzymes, broiler chickens

## INTRODUCTION

Rapeseed production and use in Europe has substantially increased in the past several years and reached over 21 million tons in 2009; in Poland rapeseed production that year came to almost 2.5 million tons (FAOSTAT, 2011). There

<sup>&</sup>lt;sup>1</sup> Corresponding author: e-mail: sebak1@up.poznan.pl

is growing interest within the feed industry in using rapeseed by-products in poultry feeding (Mikulski et al., 2012) and full-fat oilseeds in broiler chicken diets. Full-fat rapeseed (FFRS) is a valuable source of energy and protein for poultry (Gordon et al., 2004; Meng et al., 2006). It has been demonstrated that its feeding value could be affected by incomplete rupture of the seed structure during feed processing (Meng et al., 2006). Nutrient encapsulation by cell walls may not be broken down in the poultry gastrointestinal tract, which can result in poor energy utilization. It has been documented that the use of an appropriate combination of cell wall-degrading enzymes can improve the nutritive value of oilseeds for poultry. Recent research by Meng et al. (2006) demonstrated that supplementation of canola seed-containing diets with a combination of cell wall-degrading enzymes was effective in improving feed conversion ratio (FCR), dry matter (DM) and non-starch polysaccharide (NSP) digestibility, and apparent metabolizable energy (AME<sub>N</sub>) level.

In recent years, a considerable amount of data on the mode of action of carbohydrases in rapeseed diets has been published (Meng and Slominski, 2005; Jia et al., 2008; Assadi et al., 2011), however, there is limited information available about processing of this raw material.

The aim of the present study was to investigate the effect of full-fat rapeseed particle size and multi-carbohydrase supplementation on broiler chicken performance and nutrient digestibility.

## MATERIAL AND METHODS

## Experimental diets

Two basal diets (Table 1) containing fine-ground (FG) or coarse-ground (CG) rapeseed were used in the study. The two particle size distributions were achieved by grinding rapeseed using a Skiold disc mill (Skiold A/S, Denmark) at 0.1 mm (FG) or 1.5 (CG) disc distance. To determine particle size distribution, samples (n=5) of ground rapeseed (15 g) were sieved using a set of sieves of 2.0, 1.6, 1.25, 1.00 and 0.63 mm (Endecotts, London, UK). The samples were shaken using an Endecotts Test Sieve Shaker for 25 min. Before determination of particle size distribution, ground FFRS samples and sieves were cooled to -18°C to prevent particle agglomeration and fat loss. The mass of recovered sample from each sieve was recorded and expressed as a percentage of the total sample used. The average particle size distribution of coarse and fine rapeseed samples is presented in Table 2. Titanium dioxide (2 g/kg) was used as an internal marker to calculate digestibility and to determine AME<sub>N</sub> values. Diets (Table 1) were unsupplemented or supplemented on top with 0.5 g/kg enzyme

## 326 RAPESEED AND CARBOHYDRASE ENZYME FOR BROILERS

preparation (Superzyme OM - Canadian Bio-Systems Inc., Calgary, Canada), which supplied 2100 U cellulase, 300 U mannanase, 37.5 U galactanase, 750 U xylanase, 450 U glucanase, 1875 U amylase and 150 U of protease (according to the producer's declaration) per kg of diet. All birds were fed *ad libitum* with mash diets: starter from day 1 to 14, grower from day 15 to 35.

Components	Diets, period of feeding			
Components	1-14 day	15-35 day		
Ingredients				
rapeseed <sup>1</sup>	125	170		
wheat	517.5	563.3		
soyabean meal	316	230		
monocalcium phosphate	14	10.5		
limestone	5	5		
NaCl	3.5	3.6		
NaHCO <sub>3</sub>	1	-		
L-lysine	2.5	2.3		
DL-methionine	2.5	2.3		
L-threonine	1	1		
mineral-vitamin premix <sup>2</sup>	1	1		
TiO <sub>2</sub>	2	2		
Analysed <sup>3</sup>				
gross energy, MJ kg <sup>-1</sup>	18.0	18.5		
crude protein	219	195		
crude fibre	32	31		
crude fat	68	82		

Table 1. Composition (g·kg<sup>-1</sup>), calculated and analysed nutritional value of the diets

<sup>1</sup> canola type, low glucosinolate and low erucic acid; <sup>2</sup>mineral and vitamin premix provides per kg diet: IU: vit. A 11250, cholecalciferol 2500; mg: vit. E 80, menadione 2.50, vit. B<sub>12</sub> 0.02, folic acid 1.17, choline 379, D-pantothenic acid 12.5, riboflavin 7.0, niacin 41.67, thiamin 2.17, D-biotin 0.18, pyridoxine 4.0, ethoxyquin 0.09, Mn 73, Zn 55, Fe 45, Cu 20, I 0.62, Se 0.3, salinomycin 60; <sup>3</sup> n=4

Table 2. Particle size distribution of ground rapeseed used in treatments fine (FG) and coarse ground (CG)

	Particle size distri	P	
mm —	FG	CG	— Р
>2.00	2.541	5.0	0.002
2.00-1.60	4.04	13.6	< 0.001
1.60-1.25	7.82	46.7	< 0.001
1.25-1.00	10.4	13.5	0.079
1.00-0.63	51.1	17.4	< 0.001
0.63-0.40	24.1	3.8	0.003

## RUTKOWSKI A. ET AL.

#### Bird management and data collection

The experiment complied with the guidelines of the Local Ethics Commission with respect to experimentation and care of animals under study.

The experiment was conducted with 480 one-day-old male Ross 308 chicks. At arrival, 100 birds were weighed and the average arrival weight of the flock was calculated. The birds were kept in 60 floor pens, 8 cockerels per pen (16 birds per m<sup>2</sup>). The room environment was managed according to the standard requirements for broiler chickens. All diets were formulated to be isonitrogenous and isocaloric (Table 1). The chickens were randomly divided into four dietary treatments (15 replications each).

Body weight (BW) and feed intake (FI) were measured weekly, whereas body weight gain (BWG) and feed conversion ratio (FCR) were calculated at the end of the trial. Collection trays were installed in floor pens on day 14 and 35 to allow excreta collection; five excreta samples per treatment were collected. One excreta sample represented one pen (8 birds). During one day in the fifth week of the experiment, 10 chickens from each group were sacrificed by cervical dislocation and the ileum was removed. Digesta were flushed from the terminal ileum (15 cm, adjacent to the ileo-caecal junction) and pooled by pen (2 birds/sample) to provide sufficient material for chemical analysis (n=5).

Prior to analysis, digesta and excreta samples were homogenized with the use of a stomacher homogenizer (Interscience, France), then freeze-dried (Christ 1825 Medizinischer Apparatebau Osterode/Harz, Germany) and ground (Retsch, Ultra Centrifugal Mill ZM 200, Haan, Germany).

## Analytical methods

The content of dry matter, crude protein, crude fibre in diets, digesta and excreta were determined according to AOAC (2005). Nitrogen content was analysed by a Kjel Foss Automatic 16210 (A/S N. Foss Electric, Denmark) analyser. Fat content was determined using a Soxtec System HT 1043 Extraction Unit (Foss Tecator, Denmark). Titanium dioxide was estimated according to Short et al. (1996), the samples were prepared according to the procedure proposed by Myers et al. (2004). Gross energy was determined using an adiabatic bomb calorimeter (KL 12Mn, Precyzja-Bit PPHU, Poland) standardized with benzoic acid.

## Calculations and statistical analysis

Ileal and total tract apparent protein and fat digestibilities and the dietary AME value were calculated relating the concentration of  $TiO_2$  to the content of the nutrient in question or gross energy in feed or digesta (excreta). Total tract

 $AME_N$  was corrected to zero nitrogen balance using 34.4 kJ·g<sup>-1</sup> N retained (Hill and Anderson, 1958).

Statistical analysis of results was performed using the General Linear Models procedure (GLM) of the SAS<sup>®</sup> according to the following general model:

$$Y_{ij} = \mu + \alpha_i + \beta_i + (\alpha\beta)_{ii} + \varepsilon_{ii}$$

where: *Yij*, - the measured dependent variable;  $\mu$  - overall mean;  $\alpha_i$  - the effect of grinding rapeseed;  $\beta_j$  - the effect of the enzyme preparation;  $(\alpha\beta)_{ij}$  - the interaction between grinding of rapeseed and enzyme preparation;  $\varepsilon_{ij}$  - random error.

Means were compared pair-wise using Duncan<sup>2</sup>'s multiple range test. Differences between particle size distribution of rapeseed samples and their significance were evaluated by Student's *t*-test. All data are presented as means with pooled standard error of the mean (SEM).

## RESULTS

Comparison of the particle size distributions of coarse with fine-ground rapeseed (Table 2) showed that the proportion of large particles was reduced and that of fine particles, increased after grinding with the disc distance set at 0.1 mm. FG rapeseed was characterized by a lower share of large particles (>2.0 -1.25 mm) than CG rapeseed (P<0.05). In FG rapeseed, the content of particles smaller than 1 mm was 75%, in CG, 21% (P<0.05).

Performance results are summarized in Table 3. Dietary CG depressed (P<0.05) the body weight gain (BWG) and feed conversion ratio (FCR) of the broiler chickens in comparison with FG during the starter period (BWG, over

	,			0				0	$\mathcal{O}$	
Treatm	nent	1	-14 da	у		15-35 da	ıy		1-35 da	ıy
Disc distance	enzyme <sup>1</sup>	BWG	FI	FCR	BWG	FI	FCR	BWC	i FI	FCR
FG		339 <sup>a2</sup>	513ª	1.53 <sup>b</sup>	1421 <sup>A</sup>	2491	1.76 <sup>b</sup>	1760	<sup>a</sup> 3005	1.71 <sup>b</sup>
CG		287 <sup>b</sup>	483 <sup>b</sup>	1.70 <sup>a</sup>	1374 <sup>B</sup>	2485	1.81ª	1661	<sup>b</sup> 2968	1.79ª
	-	294 <sup>b</sup>	484 <sup>b</sup>	1.68ª	1379	2446 <sup>B</sup>	1.78	1663	<sup>b</sup> 2931 <sup>b</sup>	1.76
	+	333ª	512ª	1.55 <sup>b</sup>	1426	2530 <sup>A</sup>	1.79	1760	a 3042a	1.74
Interaction										
disc distance	e*enzyme	ns	0.023	ns	ns	ns	ns	ns	ns	ns
pooled SEM	[	0.350	0.360	0.151	1.04	1.74	0.074	0.125	5 0.195	0.054

Table 3. Performance of broiler chickens fed diets with rapeseed ground at two different mill settings (FG-0.1 and CG-1.5 mm) and unsupplemented or supplemented with enzyme preparation [body weight gain (BWG) and feed intake(FI) in g and feed conversion ratio (FCR) in kg feed kg<sup>-1</sup> BWG

<sup>a</sup> within main effects means within a column with no common; superscripts differ significantly  $^{a,b}P < 0.05$ ,  $^{A,B}P < 0.01$ ; <sup>1</sup>see Material and Methods; SEM - standard error of the mean;  $^{2}n=30$ 

50 g, FCR, 0.17 kg·kg<sup>-1</sup>) and the entire period of the experiment (BWG, over 99 g, FCR, 0.08 kg·kg<sup>-1</sup>). The degree of grinding affected feed intake during starter period (P<0.05): birds fed CG rapeseed had a lower feed intake than the chickens fed FG material. In the course of the grower and the entire experimental period, there were no differences in feed intake between dietary treatments. Birds fed diets with FG rapeseed had better FCR than birds fed diets with CG rapeseed. These differences were found during the starter period, grower period, and the entire experiment (P<0.05).

The use of the enzyme preparation improved performance results (Table 3). Birds consuming diets supplemented with the multi-carbohydrase enzyme preparation were characterized by a higher (P<0.05) BWG (1-14 days, 39 g; 1-35 days, 97 g) and lower FCR (P<0.05). A significant interaction (P=0.023) was found between degree of grinding and enzyme supplementation for feed intake on day 14; the addition of the enzymes increased feed intake when FG rapeseed was used but not when CG was fed.

During the first 14 days of the experiment, FG rapeseed had a positive effect on nitrogen retention and total tract digestibility of crude fat in comparison with CG (P<0.05) (Table 4). The ileal digestibility of crude fat was higher (P<0.01)

Treatment		Nitrogen retention	Total tract digest		AME <sub>N</sub> , MJ·kg <sup>-1</sup>	
Disc distance	enzyme <sup>1</sup>	14 <sup>th</sup> d	14 <sup>th</sup> d	35 <sup>th</sup> d	14 <sup>th</sup> d	
FG		55.7 <sup>a2</sup>	70.4ª	64.0ª	11.8ª	
CG		50.8 <sup>b</sup>	38.9 <sup>b</sup>	33.3 <sup>b</sup>	11.1 <sup>b</sup>	
	-	51.0	53.8	45.6	11.3	
	+	55.4	55.6	51.7	11.6	
Interaction						
discdistance*er	nzyme	0.0256	ns	ns	ns	
pooled SEM	-	1.19	3.73	4.29	0.184	

Table 4. Nitrogen retention, total tract crude fat digestibility and  $AME_N$  level of diets with full-fat rapeseed ground at two different mill settings (FG - 0.1 and CG - 1.5 mm) and supplemented or not with enzyme preparation

<sup>a</sup> within main effects means within a column with no common superscripts differ significantly <sup>a,b</sup> (P<0.05); <sup>1</sup> see Material and Methods; <sup>2</sup>n=10; SEM - standard error of the mean

when FG rapeseed was used, whereas ileal crude protein digestibility did not differ between FG and CG treatments (Table 5). In 14-day-old chickens, fine grinding of rapeseed had a positive effect (P<0.01) on the AME<sub>N</sub> value of the diet in comparison with CG rapeseed (Table 4), and this difference accounted for 0.7 MJ per kg diet. The use of dietary enzymes did not affect ileal crude protein or crude fat digestibility during the first 14 days of life. Nitrogen retention was also unaffected by enzyme supplementation. A significant interaction (P<0.05) between the degree of grinding and enzyme addition (Table 4) was found, however,

## 330 RAPESEED AND CARBOHYDRASE ENZYME FOR BROILERS

indicating that the effect of enzymes on nitrogen retention differed depending on the degree of grinding. The experimental enzyme improved nitrogen retention in diets containing coarsely ground rapeseed and not in those with finely ground rapeseed.

Table 5. Ileal digestibility of crude fat and crude protein, diets with full-fat rapeseed ground at two different mill settings (FG - 0.1 and CG - 1.5 mm) and supplemented or not with enzyme preparation

Treatme	nt	Ileal digestibility at 14 <sup>th</sup> d,%		
Disc distance	enzyme <sup>1</sup>	crude fat	crude protein	
Main effects				
FG		50.8 <sup>a2</sup>	59.7	
CG		25.9 <sup>b</sup>	66.7	
	-	36.3	61.2	
	+	40.3	65.3	
Interaction				
disc distance*enzyme		ns	ns	
pooled SEM		3.48	2.09	

<sup>a</sup> means within a column with no common superscripts differ significantly (P<0.05); <sup>1</sup> see Material and Methods; <sup>2</sup>n=10; SEM - standard error of the mean

On day 35, crude fat total tract digestibility was lower when coarser (CG) material was used (P < 0.05).

## DISCUSSION

Earlier research from this laboratory demonstrated that full-fat rapeseed (FFRS) could be a valuable source of nutrients for poultry. Moreover, applications of multi-carbohydrase preparations improved the nutritional value of this raw material (Józefiak et al., 2010, 2011). Other studies conducted on FFRS nutritive value demonstrated that it could be used in broiler chicken diets at concentrations of up to 100  $g \cdot kg^{-1}$  without apparent negative effects on FCR (Gordon et al., 2004). In the present study, fine grinding (FG) improved performance, AME<sub>N</sub> level and digestibility parameters in broiler chickens. The use of fine grinding substantially enhanced crude fat ileal digestibility and total tract digestibility on day 14. Thus, it may be supposed that the feeding value of coarsely ground rapeseed was affected by incomplete rupture of seeds during processing. It is known that the oil in FFRS is located within numerous cells of the cotyledons, which are surrounded by a thick wall of polysaccharides (Sosulski and Sosulski, 1993). Due to CG treatment, nitrogen retention, fat digestibility, and AME<sub>N</sub> level were lower in comparison with the FG treatment. This may indicate that fat and protein from rapeseed were not fully available for the digestive enzymes of the birds. Noticeable differences

in crude fat digestibility at the ileum level may partially explain the differences in dietary  $AME_N$  values. Fine grinding possibly released part of the oil and increased the surface area, improving the rate of digestion by the birds' enzymes. Application of heat and mechanical treatments to FFRS proved to be beneficial in improving its nutritional value (Shen et al., 1983; Smulikowska et al., 2006). It is well known that grinding is used to disrupt the cell wall structure of feedstuffs to increase the exposure of nutrients to the digestive enzymes of animals, consequently, to improve bird performance. Nguyen et al. (2003) reported that the performance of birds fed fine-ground rapeseeds was not significantly different from the control treatment (maize and wheat-soya diet). Moreover, Dänicke et al. (1998) reported that roughly ground rapeseed was characterized by lower fat and dry matter digestibility as well as AME value than finely ground material.

In the present study, the incorporation of CG rapeseed into the diet depressed crude fat digestibility in comparison with FC rapeseed. According to Tańska et al. (2008), most Polish rapeseed contains up to 7% seeds and particles with diameters below 1.6 mm, that of the remaining seeds exceeds 1.6 mm. It could be concluded that the depression of crude fat digestibility was due to the coarsely ruptured seeds rather than to high amounts of intact seeds.

Although the grinding process has positive effects on seed rupture and cell wall disruption, some part of the oil may still be unavailable and may require enzyme supplementation for optimal energy use of FFRS. The nutrient-encapsulating effect of the cell walls may not be overcome by the enzymes produced by poultry because they lack ones able to digest cell-wall polysaccharides. Supplementation of carbohydrases is commonly used to target the cell-wall non-starch polysaccharides of feedstuffs in poultry diets (Choct et al., 1995; Kaczmarek et al., 2009). The nutritional value of FFRS is decreased by the presence of three main antinutritional factors, namely: phytates, glucosinolates and dietary fibre fractions. Moreover, in our recent trials with FFRS (Józefiak et al., 2010, 2011) we also demonstrated that the use of a multicarbohydrase preparation in combination with phytase resulted in the best performance of broilers.

Rapeseed dietary fibre may interfere with nutrient digestion (Asp et al., 1983; Bell, 1993). In the present trial, the use of a multi-carbohydrase preparation did not improve ileal protein digestion and total tract digestibility of crude fat. Nevertheless, performance parameters were positively affected during the first 14 days of life as well as during the entire experiment. Some authors (Mahagna et al., 1995; Gracia et al., 2003; Cowieson et al., 2004) suggested that the use of exogenous enzymes could improve bird performance *via* limiting endogenous amino acid loss. Cowieson et al. (2004) suggest that endogenous losses decrease by enzymatic degradation of antinutritional factors. Mahagna et al. (1995) and Gracia et al. (2003) proposed that exogenous amylase and protease may supplement endogenous production of enzymes. The above hypotheses seem to

## 332 RAPESEED AND CARBOHYDRASE ENZYME FOR BROILERS

be supported by the better nitrogen retention after enzyme supplementation on day 14, as recorded in the present experiment.

## CONCLUSIONS

The present trial demonstrates that fine grinding may be used to improve the nutritional value of full-fat rapeseed in broiler diets.

#### REFERENCES

- AOAC, 2005. Association of Official Analytical Chemists, Official Methods of Analysis. 18th Edition. Gaithersburg, MA
- Asp N.G., Johansson C.G., Hallmer H., Siljestroem M., 1983. Rapid enzymic assay of insoluble and soluble dietary fiber. J. Agr. Food Chem. 31, 476-482
- Assadi E., Janmohammadi H., Taghizadeh A., Alijani S., 2011. Nutrient composition of different varieties of full-fat canola seed and nitrogen-corrected true metabolizable energy of full-fat canola seed with or without enzyme addition and thermal processing. J. Appl. Poultry Res. 20, 95-101
- Bell J.M., 1993. Factors affecting the nutritional value of canola meal: A review. Can. J. Anim. Sci. 73, 689-697
- Choct M., Hughes R.J., Trimble R.P., Angkanaporn K., Annison G., 1995. Non-starch polysaccharidedegrading enzymes increase the performance of broiler chickens fed wheat of low apparent metabolizable energy. J. Nutr. 125, 485-492
- Cowieson A.J., Acamovic T., Bedford M.R., 2004. The effects of phytase and phytic acid on the loss of endogenous amino acids and minerals from broiler chickens. Brit. Poultry Sci. 45, 101-108
- Dänicke S., Kracht W., Jeroch H., Zachmann R., Heidenreich E., Löwe R., 1998. Effect of different technical treatments of rapeseed on the feed value for broilers and laying hens. Arch. Tierernähr. 51, 53-62
- FAOSTAT, 2011. FAOSTAT database. Accessed January 18, 10
- Gordon S.H., Short F., Wilson D.W., Croxall R., 2004. The effect of dietary concentration of rapeseed meal or whole rapeseed on broiler performance and litter quality. In: Proceedings of an Spring Meeting of the WPSA UK Branch Papers. Brit. Poultry Sci. 45, Suppl., S21-S22
- Gracia M.I., Aranibar M.J., Lazaro R., Medel P., Mateos G.G., 2003. Alpha-amylase supplementation of broiler diets based on corn. Poultry Sci. 82, 436-442
- Hill F.W., Anderson D.L., 1958. Comparison of metabolizable energy and productive energy determinations with growing chicks. J. Nutr. 64, 587-603
- Jia W., Slominski B.A., Guenter W., Humphreys A., Jones O., 2008. The effect of enzyme supplementation on egg production parameters and omega-3 fatty acid deposition in laying hens fed flaxseed and canola seed. Poultry Sci. 87, 2005-2014
- Józefiak D., Ptak A., Kaczmarek S., Maćkowiak P., Engberg R.M., 2011. Exogenous supplementation of carbohydrases lowers serum insulin and cholesterol and improves the nutritive value of fullfat rapeseed in chickens. J. Anim. Feed Sci. 20, 107-117
- Józefiak D., Ptak A., Kaczmarek S., Maćkowiak P., Sassek M., Slominski B.A., 2010. Multicarbohydrase and phytase supplementation improves growth performance and liver insulin receptor sensitivity in broiler chickens fed diets containing full-fat rapeseed. Poultry Sci. 89, 1939-1946

#### RUTKOWSKI A. ET AL.

- Kaczmarek S., Bochenek M., Józefiak D., Rutkowski A., 2009. Effect of enzyme supplementation of diets based on maize or hominy feed on performance and nutrient digestibility in broilers. J. Anim. Feed Sci. 18, 113-123
- Mahagna M., Nir I., Larbier M., Nitsan Y., 1995. Effect of age and exogenous amylase and protease on development of the digestive tract, pancreatic enzyme activities and digestibility of nutrients in young meat-type chicks. Reprod. Nutr. Develop. 35, 201-212
- Meng X., Slominski B.A., 2005. Nutritive values of corn, soybean meal, Canola meal, and peas for broiler chickens as affected by a multicarbohydrase preparation of cell wall degrading enzymes. Poultry Sci. 84, 1242-1251
- Meng X., Slominski B.A., Campbell L., Guenter W., Jones O., 2006. The use of enzyme technology for improved energy utilization from full-fat oilseeds. Part I: Canola seed. Poultry Sci. 85, 1025-1030
- Mikulski D., Jankowski J., Zduńczyk Z., Juśkiewicz J., Slominski B.A., 2012. The effect of different dietary levels of rapeseed meal on growth performance, carcass traits, and meat quality in turkeys. Poultry Sci. 91, 215-223
- Myers W.D., Ludden P.A., Nayigihugu V., Hess B.W., 2004. Technical Note: A procedure for the preparation and quantitative analysis of samples for titanium dioxide. J. Anim. Sci. 82, 179-183
- Nguyen C.V., Biernat M., Smulikowska S., 2003. Influence of feeding full-fat linseed and rapeseed on the morphology of small intestinal mucosa in broiler chickens. J. Anim. Feed Sci. 12, 573-582
- Shen H., Summers J.D., Leeson S., 1983. The influence of steam pelleting and grinding on the nutritive value of Canola rapeseed for poultry. Anim. Feed Sci. Tech. 8, 303-311
- Short F.J., Gorton P., Wiseman J., Boorman K.N., 1996. Determination of titanium dioxide added as an inert marker in chicken digestibility studies. Anim. Feed Sci. Tech. 59, 215-221
- Smulikowska S., Mieczkowska A., Czerwiński J., Weremko D., Nguyen C.V., 2006. Effects of exogenous phytase in chickens fed diets with differently processed rapeseed expeller cakes. J. Anim. Feed Sci. 15, 237-252
- Sosulski K., Sosulski F.W., 1993. Enzyme-aided vs. two-stage processing of canola: technology, product quality and cost evaluation. J. Amer. Oil Chem. Soc. 70, 825-829
- Tańska M., Konopka I., Rotkiewicz D., 2008. Relationships of rapeseed strength properties to seed size, colour and coat fibre composition. J. Agr. Food Chem. 88, 2186-2193